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版本	变更描述		区域	修改	ECN号码	日期					
A	首版发行		N/A	N/A	N/A	2025-10-09					

The drawing includes three views of a side bracket (侧装支架R):

- Front View:** Shows a bracket with a total width of 106mm and a height of 46mm. It features a central slot with a width of 66mm and a depth of 17mm. The bottom edge has a 20° chamfer. Two mounting holes with a diameter of $\phi 6.5$ are located at the bottom corners, with a 15mm distance from the right edge to the right hole. The left hole is offset by 16° from the vertical centerline.
- Side View:** Shows the bracket's profile with a 4mm thickness and a 90° bend with a radius of R4.
- Top View:** Shows a rectangular plate with a width of 92.5mm and a height of 55mm. It has four mounting holes arranged in a 2x2 grid. The distance between the centerlines of the holes is 90.5mm (horizontal) and 36.5mm (vertical). The distance from the bottom edge to the centerline of the bottom holes is 35mm. The distance from the left edge to the centerline of the left holes is 38.5mm. The corners have a radius of R4. The distance from the top edge to the centerline of the top holes is 6.5mm, and from the bottom edge to the centerline of the bottom holes is 8.5mm.

	S级	A级	B级	C级
1mm以下	± 0.05	± 0.05	± 0.1	± 0.2
$\geq 1 \sim 6\text{mm}$	± 0.05	± 0.1	± 0.2	± 0.4
$\geq 6 \sim 18\text{mm}$	± 0.1	± 0.15	± 0.25	± 0.5
$\geq 18 \sim 50\text{mm}$	± 0.15	± 0.2	± 0.3	± 0.6
$\geq 50 \sim 120\text{mm}$	± 0.2	± 0.3	± 0.4	± 0.7
$\geq 120 \sim 200\text{mm}$	± 0.25	± 0.4	± 0.5	± 1.0
Angle	$\pm 30'$		$\pm 1^\circ$	

技术要求

1、去除毛刺、飞边，加工表面上，不应有划痕、擦伤等损伤零件表面的缺陷，

2、未注尺寸公差按公差表B级；

3、表面喷粉，黑色。

此图仅用作				SPCC			Gudsen Technology Co., Ltd	
	报价		打样				侧装支架R	
	开模		受控					
设计		标准化		阶段标记			质量	比例
校对							235.87g	1:1
审核				共1张 第1张			版本	
工艺		批准						

A3(图纸幅面)